



• Low welding distortion, pretty weld formation, high welding deposit rate

Easy arc starting with slow wire feeding

Stopping arc procedure has reducing melting ball feature

Less spatter due to the advanced wave form control technology

Continuous adjustment of current and voltage with wide range

Can weld continuously for long time with high duty cycle

Digital display for accurate parameter preset, easy to operate

Used for solid /flux-cored welding wire

Usage Areas

- Automobile and car manufacture industry
- Chemical structure and engineering
- Shipbuilding and offshore • engineering
- Electric power construction
- Electric power construction
- Vehicle manufacturing Mechanical industry •

, Other	industries

Rated input capacity	KVA	12.7
Rated input current	А	19.3
Duty cycle	40°C	60%@350A
OCV (V)	V	70
Adjustable current range	А	60-350
Adjustable voltage range	V	14-40
Protection Class	IP	23
Insulation Class		Н
Dimension	mm	660×320×560
Weight	kg	40
Wire Size	mm	0.8, 1.0, 1.2

